# WATERS e2695 SEPARATIONS MODULES

Waters® e2695 family of Separations Modules, with its integrated solvent and sample management capabilities, provide the flexibility and ruggedness needed to accommodate an enormous range of HPLC separation challenges.

#### **SOLVENT MANAGEMENT**

Number of solvents One to four

Solvent conditioning Vacuum degas, two operating modes, four chambers, < 500 µL internal volume per chamber

Flow rate range 0.000 to 10.000 mL/min (0.050 to 5.000 mL/min typical) in 0.001 mL/min increments

Compressibility compensation Automatic and continuous

System delay volume < 650 µL, independent of backpressure at 1 mL/min

Plunger seal wash Integral, active, programmable

Gradient profiles 11 gradient curves (including linear, step [2], concave [4], and convex [4])

Dry prime/wet prime Automatic front panel control, SystemPREP function for automatic solvent(s) purge

Flow ramping Time (0.01 to 30.00 min in 0.01 min increments) to reach maximum flow rate

Maximum operating pressure 5000 psi (345 bar) (0.010 to 3.000 mL/min) programmable upper and lower limits

Composition range 0.0% to 100.0%, in 0.1% increments

Composition accuracy ± 0.5% absolute, independent of backpressure (proportioning valve pair test,

[degassed methanol:methanol/propylparaben, 2.0 mL/min, 254 nm])

Composition precision  $\leq 0.15\%$  RSD or  $\leq 0.02$  min SD, whichever is greater, based on retention time (degassed

methanol:water 60:40 dial-a-mix, 1.00 mL/min, six replicates, phenone mix, 254 nm)

Flow precision ≤ 0.075% RSD or ≤ 0.02 min SD, six replicates, based on retention time or volumetric measures

(0.200 to 5.000 mL/min), isocratic premix

Flow accuracy  $\pm$  1% or 10 µL/min, whichever is greater, 0.200 to 5.000 mL/min,

(degassed methanol, at 600 psi backpressure)

## **SAMPLE MANAGEMENT**

Number of sample vials 120 vials, configured in five carousels of 24 vials each

Number of sample injections 1 to 99 injections per sample vial

 $Sample \ delivery \ precision \\ Typically < 0.5\% \ RSD, 5 \ to \ 80 \ \mu L \ (degassed \ methanol:water \ 60:40 \ dial-a-mix, \ degassed \ methanol:water \ 60:40 \ dial-a-mix, \ degassed \ methanol:water \ 60:40 \ dial-a-mix, \ degassed \ methanol:water \ 60:40 \ dial-a-mix, \ degas \$ 

1 mL/min, six replicates, phenone mix, 254 nm)

Sample carryover ≤ 0.01% for caffeine, under specified conditions

Injection needle wash Integral, active, programmable

# [INSTRUMENT SPECIFICATIONS]

Injection accuracy  $\pm 1\mu L (\pm 2\%) (50 \mu L, N=6)$ , sample: 100% degassed water,

analytical solvent: 100% degassed methanol

Standard sample vial 2 mL

Advanced operations Priority samples, auto additions, auto standards

Injection volume range 0.1 to 100.0 μL, standard; 0.1 to 2000.0 μL, with optional sample loop

Injector linearity > 0.999 coefficient of deviation (1.000 to 100.000  $\mu$ L)

Minimum sample required 10 μL, using low volume inserts

Sample yemperature control (optional) 4 to 40 °C, programmable in 1 °C increments

Column heater (optional) 20 to 65 °C, in 1 °C increments (5 °C above ambient)

Column heater/cooler (optional) Ambient minus 15 °C or 4 °C (whichever is greatest) up to 65 °C, in 1 °C increments

#### **INSTRUMENT CONTROL**

Communications IEEE-488, RS-232, Ethernet

External control Empower™ or MassLynx™ Software

Event inputs Three, TTL or switch closure

Programmable event outputs Six, contact closure

## **ELECTRICAL SPECIFICATIONS**

Power requirements 950 VA (maximum)

Voltage range 85 to 132 VAC or 180 to 264 VAC

Frequency 47 to 63 Hz

#### PHYSICAL/ENVIRONMENTAL SPECIFICATIONS

Dimensions Height: 57.1 cm (22.5 in.)

Depth: 57.1 cm (22.5 in.)

 $64.8\ cm\ (25.5\ in.)$  with optional sample heater/cooler

Width: 45.7 cm (18.0 in.)

58.4 cm (23.0 in.) with optional column heater

Weight 45.5 kg (100.0 lbs)

59.0 kg (130.0 lbs) with optional sample heater/cooler and column heater

Primary wetted materials 316 stainless steel, ruby, sapphire, MP35N, PEEK, PPS, UHMWPE, Tefzel (ETFE),

Teflon (FEP and PTFE), Teflon AF, Fluoroloy G, Fluoroloy-08R

# [INSTRUMENT SPECIFICATIONS]

Acoustic noise ≤65 dB(A)

Operating temperature range 4 to 40 °C

Operating humidity range 20% to 80%, non-condensing

# ORDERING INFORMATION

e2695	Temperature Control		
Separations Module*	Samples	Column(s)	Part Number
e2695 XC	Heating/Cooling	Heating/Cooling	176269502
e2695 XE	Heating/Cooling	Heating	176269503
e2695	Heating/Cooling		186269502
e2695		Heating	176269501
e2695			186269501

<sup>\*</sup> Standard features include Vacuum Solvent Degassing and Active Piston Seal Wash.









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Waters Corporation 34 Maple Street Milford, MA 01757 U.S.A. T: 1 508 478 2000 F: 1 508 872 1990 www.waters.com